



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

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RB DB3225C
Job Sheet R191490



Part No: RB DB3225C

Job Qty: 12 pcs

Part Name: Free Wheeling Unit Drain Tool



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 3/4/19

Job Tracking No: ECN19-619

Due Date: 3/8/19

Created By: Linda Lacelle

Type: Rework

Description:

Note: DWG RB DB3225C Rev.1C IPP Rev. A 19.01.15 New issue DP Verify DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Small Fab - 1	12 pcs	3/8/19	3/8/19	0.00	2.40	Small Fab - 1		
							Small Fab - 2		MLC
							Small Fab - 3		
							Small Fab - 4		
							Small Fab - 5		
							Small Fab - 6		
							Small Fab - 7		
110	QC 5	12 pcs	3/8/19	3/8/19	0.00	0.00	QC 5 - 10		
							QC 5 - 12		
							QC 5 - 17		
							QC 5 - 18		
							QC 5 - 19		
							QC 5 - 22		
							QC 5 - 24		
							QC 5 - 3		
							QC 5 - 42		
							QC 5 - 43		
							QC 5 - 49		
							QC 5 - 51		
							QC 5 - 58		
							QC 5 - 68		DAS
							QC 5 - 9		40
							QC 5 - 50		9-89
							QC 5 - 30		9-89
130	Packaging 3-1 - Stock - B4B	12 pcs	3/8/19	3/8/19	0.00	0.00	Packaging 3 - 1 - B4B		
							Packaging 3 - 2 - B4B		
							Packaging 3 - 3 - B4B		
							Packaging 3 - 4 - B4B		
							Packaging 3 - 5 - B4B		DAS
							Packaging 3 - 6 - B4B		28
							Packaging 3 - 7 - B4B		9-89



Container No: S158810



Part: RB DB3225C

Job No: R191490

Serial No/Batch: S158810

Revision: 1C

Inspector:

Exp Date:

Instructions:

Dart Aerospace Ltd.
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CANADA
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Email: sales@dartaero.com
www.dartaerospace.com

Date: 03/04/19

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				Packaging 3 - 8 - B4B	
				Packaging 3 - 9 - B4B	
				Packaging 3 - 10 - B4B	
				Packaging 3 - 11 - B4B	
				Packaging 3 - 12 - B4B	
				Packaging 3 - 13 - B4B	
				Packaging 3 - 14 - B4B	
				Packaging 3 - 15 - B4B	
				Packaging 3 - 16 - B4B	
				Packaging 3 - 17 - B4B	
				Packaging 3 - 18 - B4B	
				Packaging 3 - 19 - B4B	
				Packaging 3 - 20 - B4B	
				Packaging 3 - 21 - B4B	
				Packaging 3 - 22 - B4B	
				Packaging 3 - 23 - B4B	
				Packaging 3 - 24 - B4B	
				Packaging 3 - 25 - B4B	
				Packaging 3 - 26 - B4B	
				Packaging 3 - 27 - B4B	
				Packaging 3 - 28 - B4B	
				Packaging 3 - 29 - B4B	
				Packaging 3 - 30 - B4B	
				Packaging 3 - 31 - B4B	
				Packaging 3 - 32 - B4B	
				Packaging 3 - 33 - B4B	
				Packaging 3 - 34 - B4B	
				Packaging 3 - 35 - B4B	
				Packaging 3 - 36 - B4B	
140 QC 21 - FG	12 pcs	3/8/19	0.00 0.00	QC 21 - FG - 21	
				QC 21 - FG - 70	
				QC 21 - SA - 53	
Part Op 100 - Small Fab - 1- Cut tube (2044T47) as per DWG 2- Assemble as per DWG. Install a 1.0" long, 0.38" OD, 0.25" ID Descriptions: piece of Stainless Steel into one end of the Kuri-Tech Hose until flush. Attach the modified end of the Kuri-Tech Hose to the Coupling before placing tool into packaging (if applicable). 110 - QC5- Inspect part completeness to step on W/O 130 - Identify as per dwg & Stock Location: _____ 140 - QC21- Final Inspection - Work Order Release					
Job BOM					
Part / Item	Component Name	Quantity	Operation	Container	
M304TR0.375W.065	304 Round Tube .375 X .065W	.9960 ft (.083 ea)	100-Small Fab - 1	5145223	
RB DB3225CP	FREE WHEELING CLUTCH DRAIN TOOL	12 pcs (1 ea)	100-Small Fab - 1	5028204	
Job Allocations					
Operation	Component Part	Required	Inventory	Allocated	
100-Small Fab - 1	M304TR0.375W.065	1	53	0	
	RB DB3225CP	12	12	0	
Part Specifications					
Specifications could not be found.					

ENGINEERING CHANGE NOTICE
DART AEROSPACE LTD

Date: 19.03.01	Job No.: RB18-BELL	ADR Yes/No: N	ADR Date:	ECN #: 19- 619
Product No.: DART TOOLING BELL		Created By: VM	Approved By: <i>VM</i>	
Product Name: FREE WHEELING CLUTCH DRAIN TOOL		Checked By: <i>VM</i>		

Reason for Change:
SLEEVE ADDED

Documents Released:

RB DB3225C REV H

IF APPLICABLE: NCR: _____ PAR: _____ CAR: _____ CIR: _____ URF: _____

PAPERWORK UPDATE ☐ PARTS MUST COMPLY ☒ PREVIOUS PARTS SATISFACTORY ☐

#	Quality Assurance / Customer Support Actions	Reqd	Resp	Notes	Complete
1	Notify Previous Customers	N			
2	Notify Airbus	N			
3	Notify Leonardo	N			
4	Manufacturing Licensing Agreement Update	N			

#	Engineering Actions	Reqd	Resp	Notes	Complete
5	Required Documents/Drawings/Item ID's Under Review (URF)	N			
6	Update Master Document List (MDL)	N			
7	Update Document Record (DR)	N			
8	Update Product Compatibility Matrix	N			
9	Notify TC / FAA of Change (eg. ICA, 8110-3)	N			
10		N			

#	Document Control Actions	Reqd	Resp	Notes	Complete
11	Move / Update Electronic Files / Design Journal	Y	MD		<i>md 19.03.01</i>
12	Update Product Specification Files (Bluefiles)	N			
13	Update Approved/Preliminary Dwg PDF Files	Y	MD		<i>md 19.03.01</i>
14	Update Product Development Summary (STC applications)	N			
15	Update QSI 021 (TC/FAA STC) and/or STC Approval List	N			
16	Create/Update Parts / STC Database	Y	MD		<i>md 19.03.01</i>
17	Update / Verify Authorized Release Certificate Database	<i>Y</i>	<i>mg</i>		<i>md 19.03.01</i>
18	Create / Update Change Record Form / Item Card Database	<i>-Y</i>	<i>MD</i>		
19	Create / Update Packaging Process Plan (PPP)	N			
20	Red Decals required on Packaging Process Plan (PPP)?	N			
21	Update Controlled Supplier Documents (Qpulse) Database	N			
22	Update Grey Project Binder / Electronic Project Folder	N			
23	Update D-Part / M-Drawing / DSI / DEO Master Binders	N			
24	Update "Royalty Paid to" attribute (Parts sold under Dart USA STC's)	N			
25					

Description / Action:

HOSE ASSY NEED TO BE RE-WORK TO ADD THE SLEEVE
RELEASE RB DB3225C REV H DRAWING
PLACE DRAWING RB DB3225C REV 1C IN SUPERCEED FOLDER

12AHL - GA075
5028204

R191490
19.03.04

ECN Verified & Complete: _____ Date: _____